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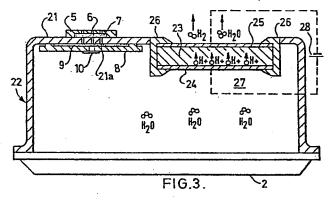
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## 54 Humidity regulating apparatus.

(g) A humidity regulating apparatus that is used in, for example, a magnetic disk device, and that regulates the humidity inside a semi-sealed container 22 that possesses permeability with the outside air, and wherein an opening provided in the semi-sealed container is sealed by a humidity regulating element 27 comprising a hydrogen ion conductor 23 comprising a solid electrolyte and porous film-like electrodes 24, 25 bonded, respectively, to the surfaces of opposite sides of the hydrogen ion conductor. DC voltage is impressed across the electrodes to transport H\*ions, and thus in effect moisture, from the interior to the exterior of the container.



#### **HUMIDITY REGULATING APPARATUS**

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This invention relates to a humidity regulating apparatus whereby the humidity inside a semi-sealed container that possesses permeability with the outside air can be regulated.

Fig. 1 is a partial cross-sectional diagram illustrating a conventional magnetic disk device that possesses a humidity regulating apparatus, for example, described on page 17 of materials No. 46-2 "TRIBO-LOGY FOR MAGNETIC DISK STORAGE" of the No. 46 research association materials of The Magnetics Society of Japan (Corporation) (held: at the Kikai Shinko Hall July 21, 1986) titled MAGNETIC RECORDING (MAGNETIC RECORDING AND TRI-BOLOGY). Fig. 2 is the adsorptive quantity of moisture curve diagram of silica gel that has been taken from the ratio of absorbed water per absorbent (g:g) listed, for example, on page 854 of the Handbook of Chemical Engineering (editor: Chemical Engineering Society of Japan) issued by Maruzen Co. Ltd. (2-6 Nihonbashi-doori, Chuo-ku, Tokyo)

In Fig. 1 semi-sealed type container 1 of a magnetic disk device comprises base 2 and case 3 that is secured in a sealed manner on base 2. Several ventilation holes 4 are provided in the top of case 3. Cap 5 is secured on to the top of case 3 so as to cover ventilation holes 4 thereof. Several ventilation holes 6 are provided in cap 5. Primary filter 7 is fitted inside cap 5 so that it is between both ventilation holes 4 and 6. Filter case 8 is secured to the inner surface of case 3. Secondary filter 9 is fitted inside filter case 8 so as to cover ventilation holes 4. Throttle 10 is fitted into filter case 8. Absorbent case 11 is provided inside container 1. Throttle 12 is fitted into the top of absorbent case 11. Silica gel 13 is filled inside absorbent case 11. Filter 14 is inserted between throttle 12 and silica gel 13.

The container contains at least one magnetic disk that is driven and rotated, a head that is held in proximity to the recording surface of the disk thereof, and an actuator that causes this head to move in the radial direction of the disk.

Outside air is sucked in by rotation of the disk and becomes clean air after passing through ventilation holes 6 of cap 5, primary filter 7, ventilation holes 4 of case 3, secondary filter 9 and throttle 10 of filter case 8, and flows into the inside of container 1. Accompanying this, the water in the outside air enters the inside of container 1 through diffusion, and the humidity inside rises. If rotation of the disk is stopped and the head is made to contact the disk in this state, there is the danger that the head and the disk are adsorbed.

A moisture adsorption device wherein silica gel 13 of the silica gel absorbent is filled into absorbent case 11 is provided inside container 1 and wherein the water that has entered is adsorbed. Further, throttle 12 that is provided at absorbent case 11 controls the adsorptive quantity of the water and prevents the inside of container 1 from attaining excessively low humidity.

Silica gel 13 is of a porous nature and its surface

area per unit weight is extremely large, and further the adsorptive quantity of moisture of silica gel 13 is in an almost proportional relationship in a state where the gel structure is maintained as illustrated in Fig. 2. However, when the humidity rises and the water content increases, a state of saturation is reached.

In a conventional humidity regulating apparatus such as described above, when the adsorptive quantity of moisture in silica gel 13 reaches a state of saturation, the capability to adsorb water is lost even if the humidity rises excessively.

Furthermore, there are problems in that the adsorptive quantity of moisture could not be regulated if the sizes of throttle 10 that regulates the suction of the outside air and throttle 12 that controls the adsorptive quantity of moisture were fixed, and that the humidity inside container 1 could not be regulated in accordance with changes in the humidity of the outside air.

The object of this invention is to provide a humidity regulating apparatus whereby the internal humidity can be regulated in accordance with the changes in the humidity of the outside air without the adsorptive quantity of moisture reaching a state of saturation.

The invention resides in a controlled - humidity enclosure comprising: a closed container provided with restricted communication between its interior and the ambient atmosphere; and at least one humidity -regulating element comprising a hydrogen ion conductor having a first surface in communication with the ambient atmosphere, a second surface in communication with the interior of the container, and means for applying a potential difference between the first and second surface.

The invention also resides in a humidity regulating apparatus comprising a semi-sealed type container that has permeability with the outside air and has an opening in its wall, a hydrogen conductor that is provided at the opening in the said semi-sealed type container and that comprises a solid electrolyte, a porous film-like first electrode that is bonded to the inner surface of the said hydrogen ion conductor, a porous film-like second electrode that is bonded to the outer surface of the said hydrogen ion conductor, insulating material that electrically insulates said hydrogen ion conductor and said electrodes from the said semi-sealed type container and sels the said opening, and a power supply whereby DC voltage is impressed across electrodes.

The apparatus care the provided with heightened ion conductivity and then more effective dehumidifying capabilities by embedding a heater in the hydrogen ion conductor and heatin.

#### **BRIEF DESCRIPTION OF THE DRAWINGS**

Figure 1 is a partial cross-section diagram illustrating a conventional humidity regulating apparatus.

Figure 2 is a characteristic curve illustrating

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the adsorptive quantity of moisture of silica gel.

Figure 3 is a partial cross-section illustrating the humidity regulating apparatus in one embodiment of this invention.

Figure 4 is a dehumidifying characteristic curve illustrating the dehumidifying characteristics of the humidity regulating apparatus illustrated in Figure 3.

Figure 5 is a partial cross-sectional diagram illustrating the main parts of a humidity regulating apparatus in another embodiment of this invention.

In the humidity regulating apparatus shown in Figure 3, base 2, cap 5, several ventilation holes 6, primary filter 7, filter case 8, secondary filter 9 and throttle 10 are identical to those in the conventional device in Fig. 1. Case 21 is secured in an air-tight state on base 2 and comprises a semi-sealed type container 22 together with base 2. Several ventilation holes 21a are provided in the top of case 21. The upper wall of the container is provided with an aperture, in which is sealed a humidity regulating element 27. A hydrogen ion conductor 23 comprises a solid electrolyte such as a solid polymer. A first electrode 24 is porous film-like and is bonded onto the inner surface of hydrogen ion conductor 23. A second porous film-like electrode 25 is bonded on to the outer surface of hydrogen ion conductor 23. Insulator 26 locates hydrogen ion conductor 23, electrode 24 and electrode 25 onto case 21 in a sealed and electrically insulated manner. Humidity regulating element 27 comprises hydrogen ion conductor 23, electrode 24, electrode 25 and insulator 26. DC power supply 28 is connected across electrodes 24 and 25.

Below follows a description regarding operation. Clean air that has passed via ventilation holes 6 of cap 5, primary filter 7, ventilation holes 21a of case 21, secondary filter 19 and throttle 10 of filter case 8, and the moisture in the outside air simultaneously flow into container 22.

Electrode 24 is in contact with the air inside container 22, and electrode 25 with the outside air. The voltage of DC power supply 28 is impressed with inner electrode 24 as the anode and outer electrode 25 as the cathode. By impression of the voltage, the following electrolysis reaction proceeds at the interface of electrode 24 and hydrogen ion conductor 23:

 $H_2O \rightarrow 2H^+ + 1/2 O_2 + 2e^-$ 

Thus, the water contained in the air inside container 22 is electrolyzed, the hydrogen ions move towards outer electrode 25 that is the cathode, oxygen molecules remain inside container 22, and the charge moves to electrode 24 that is the anode.

When these hydrogen ions reach the interface of hydrogen ion conductor 23 and outer electrode 25, at least one of the following two electrolysis reactions proceeds.

2H<sup>+</sup>+1/2 O<sub>2</sub> + 2e<sup>-</sup>→H<sub>2</sub>O

2H++2e-→H<sub>2</sub>

That is, when the rate of supply of the hydrogen ions to electrode 25 from hydrogen ion conductor 23 exceeds the supply rate of the oxygen that is supplied to electrode 25 from the outside air, water

and hydrogen are formed, and when the supply rate of the hydrogen ions is below the supply rate of the oxygen, water is formed.

Accordingly, the humidity inside container 22 initially is the same as the humidity of the outside air as illustrated in Fig. 4, however with the elapse of time, dehumidification proceeds, and the water in the air that flows in via ventilation holes 6 of cap 5, primary filter 7, ventilation holes 21a of case 21, secondary filter 9 and throttle 10 of case 8, and the water discharged to the outside air by humidity regulating element 27 finally equalize and dehumidification is carried out to a predetermined internal humidity. Further, when the voltage impressed across electrode 24 and electrode 25 rises, the electrolyzing current is increased and the electrolysis reaction is speeded up, if the amount of air that flows into container 22 is constant, the internal dehumidification speed increases.

Fig. 5 is a cross-section illustrating the main parts of another embodiment. In this, case 21, hydrogen ion conductor 51, electrode 52, electrode 53, DC power supply 40 and insulator 54 are the same as those parts illustrated in Fig. 3. Heater 55 is imbedded in hydrogen ion conductor 51. Humidity regulating element 50 comprises hydrogen ion conductor 51, electrode 52, electrode 53 and insulator 54. DC power supply 60 is connected to both ends of heater 55. When the voltage of DC power supply 60 is applied to heater 55 and hydrogen ion conductor 51 is heated, the ion conductivity is heightened and an even more effective dehumidification capability can be expected.

Moreover, in the said working example, although voltage was impressed with inner electrode 24 as the anode and outer electrode 25 as the cathode, when, conversely, voltage is impressed with electrode 24 as the cathode and electrode 25 as the anode, the electrolysis reaction proceeds conversely to that of the aforementioned working example, and the humidity inside container 22 becomes higher than that of the outside air and the inside is humidified.

The hydrogen ion conductors 23 and 51 may be solid polymer electrolytes such as an ion exchange resin, or an inorganic solid electrolyte such as a  $\beta$ -alumina substitute, and the same action can be expected if they comprise solid electrolytes.

Although the embodiments have been described using atmospheric air as the outside atmosphere, the atmosphere inside and/or outside may be a gas that contains one or more of oxygen, nitrogen, water, hydrogen, helium; argon, etc. and in the case of the ambient atmosphere being a gas that does not contain oxygen, a hydrogen generating reaction only is performed on outer electrode 25 for hydrogen that is supplied to electrode 25 from hydrogen ion conductor 23.

In this way, according to this invention, a humidity regulating apparatus can be provided whereby humidity inside can be regulated in accordance with the changes in humidity of the external atmosphere without the adsorptive quantity of moisture reaching a state of saturation, as the water in the air that is supplied to hydrogen ion conductor 23 after having

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contacted inner electrode 24 is electrolyzed by impressing DC voltage across electrode 24 and outer electrode 25 of humidity regulating element 27, and the hydrogen ions thereof are transported and at least one of hydrogen and water is discharged from electrode 25. Furthermore, the ion conductivity of hydrogen ion conductor 51 can be heightened and a more effective dehumidification capability can be expected by imbedding heater 55 in hydrogen ion conductor 51 of humidity regulating element 50 and impressing a DC voltage to heater 55 and heating the H ion conducter.

#### Claims

1. A controlled - humidity enclosure comprising: a closed container provided with restricted communication between its interior and the ambient atmosphere; and at least one humidity-regulating element comprising a hydrogen ion conductor having a first surface in communication with the ambient atmosphere, a second surface in communication with the interior of the container, and means for applying a potential difference between the first and second surface.

2. A humidity regulating apparatus comprising

a semi-sealed type container that has permeability with the outside air and has an opening in its wall,

a hydrogen ion conductor that is provided at the opening in the said semi-sealed type container and that comprises a solid electrolyte,

a porous film-like first electrode that is bonded to the inner surface of the said hydrogen ion conductor,

a porous film-like second electrode that is bonded to the outer surface of the said hydrogen ion conductor,

insulating material that electrically insulates said hydrogen ion conductor and said electrodes from the said semi-sealed type container and seals the said opening, and

a power supply whereby DC voltage is impressed across said electrodes.

- 3. A humidity regulating apparatus as claimed in claim 2 wherein a heater is imbedded in the hydrogen ion conductor.
- 4. The apparatus of claim 3 in which the heater is a DC electrical heater.
- 5. A humidity regulating apparatus as claimed in claim 1, 2, 3 or 4 wherein DC voltage is impressed with the first 1 electrode as the anode and the second electrode as the cathode.
- 6. A humidity regulating apparatus as claimed in claim 2, 3, 4 or 5 wherein the DC voltage is
- 7. A humidity regulating apparatus as claimed in any of claims 2 to 6 wherein the hydrogen ion conductor is a solid polymer electolyte.

8. A humidity regulating apparatus as claimed in claim 7 wherein the solid polymer electrolyte is an ion exchange resin.

9. A humidity regulating apparatus as claimed in any of claims 2 to 6 wherein the hydrogen ion conductor is an inorganic solid electrolyte.

10. A humidity regulating apparatus in claim 9 wherein the inorganic solid electrolyte is a βalumina substitute.

11. A controlled - humidity enclosure substantially as herein described with reference to Figure 3 of Figure 5 of the accompanying drawings.

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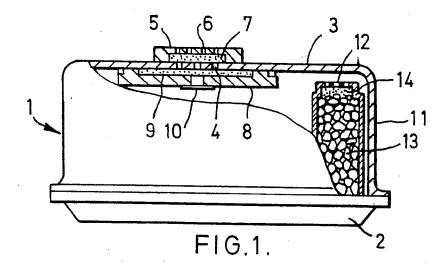
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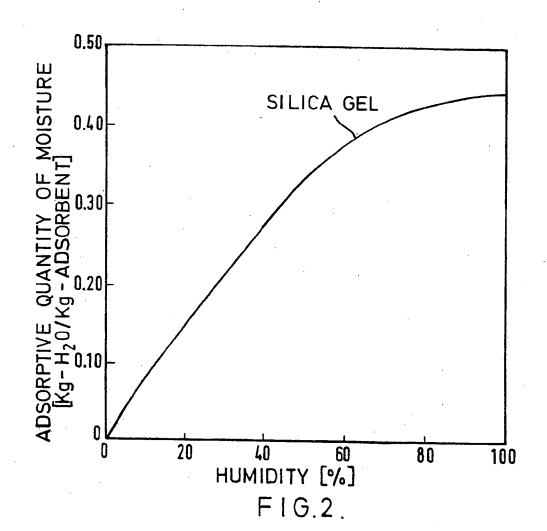
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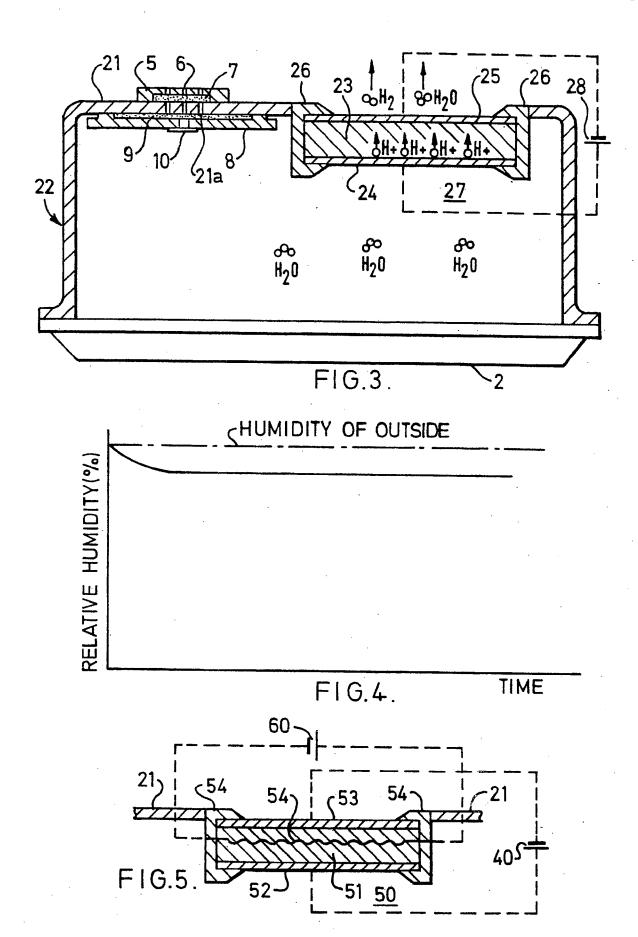
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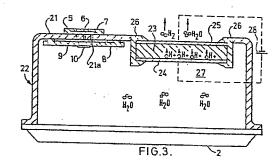
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# EUROPEAN SEARCH REPORT

Application Number

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Category	Citation of document with it of relevant pa	ndication, where appropriate, ssages	Relevant to claim	CLASSIFICATION APPLICATION (In	OI THE
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